

#### **ERCI INNOVATION AWARDS 2020**

INNOTRANS BUSINESS DAYS

SEPTEMBER 23rd, 2020



This is to certify that

Enekom Enerji Bilisim ve Muhendislik San.Tic.A.S.

won the ERCI Innovation Awards 2020

#### **«COUP DE COEUR OF THE JURY»**

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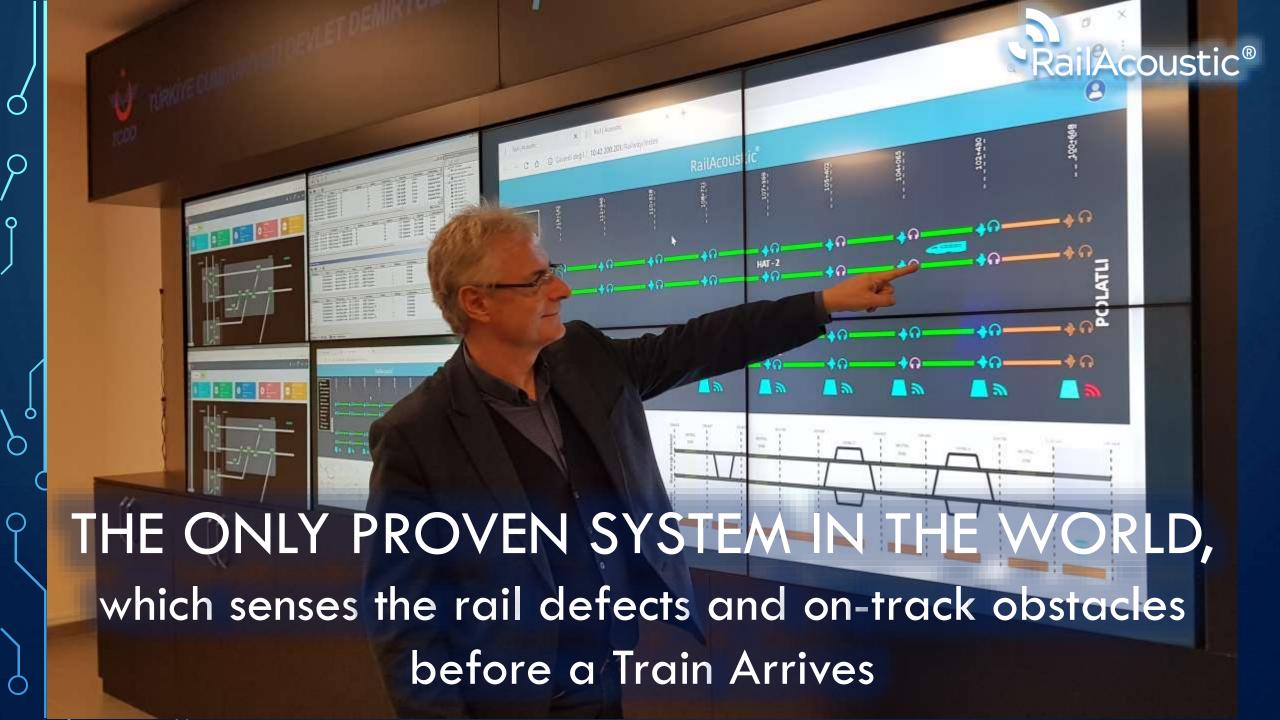












## RAILWAYS SAFETY - GLOBAL STATISTICS

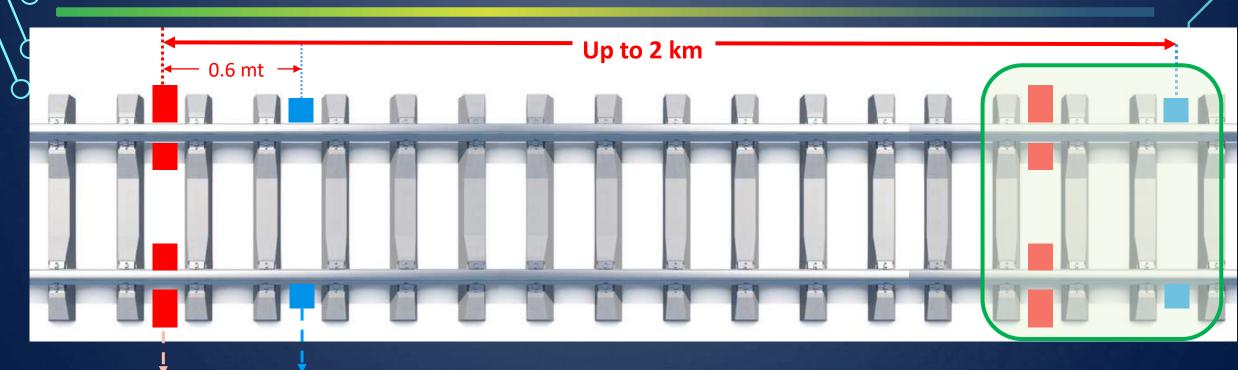
TABLE 2 Derailment Frequency and Severity by Accident Cause on Class I Main Lines, Sorted by Frequency

	Description	Derailments		Cars Derailed		Average Number of
Cause Group		Number	Percentage	Number	Percentage	Cars Derailed per Derailment
08T	Broken rails or welds	665	15.3	8,512	22.7	12.8
04T	Track geometry (excluding wide gauge)	317	7.3	2,057	5.5	6.5
10E	Bearing failure (car)	257	5.9	1,739	4.6	6.8
12E	Broken wheels (car)	226	5.2	1,457	3.9	6.4
09H	Train handling (excluding brakes)	201	4.6	1,553	4.1	7.7
03T	Wide gauge	169	3.9	1,729	4.6	10.2
01M	Obstructions	153	3.5	1,822	4.9	11.9
05T	Buckled track	149	3.4	1,891	5.0	12.7
04M	Track-train interaction	149	3.4	1,110	3.0	7.4
11E	Other axle or journal defects (car)	144	3.3	1,157	3.1	8.0
04H	Employee physical condition	3	0.1	41	0.1	13.7
06H	Radio communications error	3	0.1	13	0.0	4.3
14E	TOFC-COFC defects	2	0.0	2	0.0	1.0
03E	Handbrake defects (car)	1	0.0	2	0.0	2.0
	Total	4,352	100	37,456	100	8.6

Note: UDE = undesired emergency (brake application): TOFC = trailer on flat car; COFC = container on flat car.



## BASIC WORKING PRINCIPLES



**SIGNAL** GENERATOR

SIGNAL DETECTOR

**A NODE** 

**RAIL FLAWS and OBSTACLES ARE DETECTED ANYWHERE IN BETWEEN** 

## **BASIC WORKING PRINCIPLES**



SIGNAL

Up to 2 Km Up to 2 Km

**SIGNAL** 



**SIGNAL** 

**GENERATOR** 





**SIGNAL RECEIVER** 

**SIGNAL PROCESSOR** 





51 sensing points for a 100 Km long railway line each identified with a unique IP address



**CONTROL CENTER + MOBILE APP** 

## WORKING PHYLOSOPHY OF RAILACOUSTIC®

## HIGH PRECISION - SAFE - SMART DYNAMIC AND RELIABLE SENSING SYSTEM

working with 2 main methods combined

BY SENSING THE CHANGE IN AMPLITUDE

1

BY SENSING THE REFLECTED SIGNAL FROM BROKEN RAIL

## UNIQUE AND MOST RELIABLE DETECTOR

- An Acoustic Signal with a special characteristic
- Exempt from all sorts of extreme climatic conditions
- Self learning and adapting algorithm to external conditions





## The RailAcoustic® System continuously performs and improves:

## FUNCTIONS IN USE

- 1. Broken & Cracked Rail Detection (with exact location information)
- 2. Train Movement & Speed Monitoring
- 3. Flood, Landslide and Excessive Snow Accumulation Detection
- 4. Rail & Environmental Temperature Monitoring

# UNDER QUALIFICATION TEST

- 5. Flat Wheel Detection
- 6. Buckled Rail Detection
- 7. Major Internal Rail Defect Detection
- 8. Derailment Detection (for instant emergency brake of the freight rolling stocks)











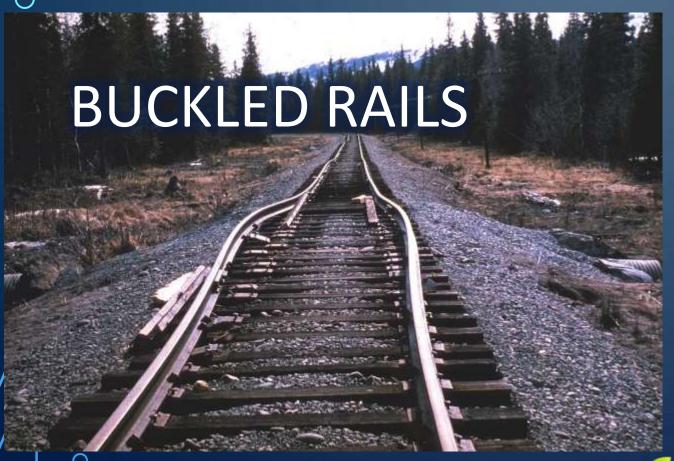
RailAcoustic®

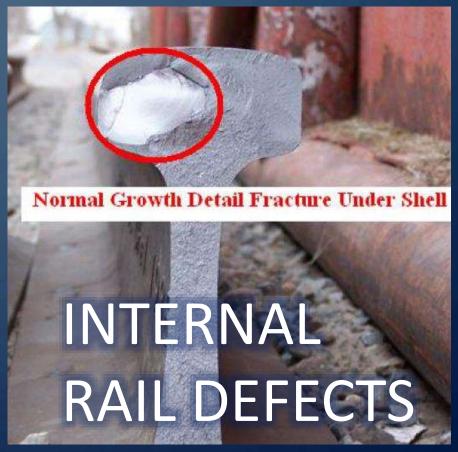














RailAcoustic®





EXACT LOCATION OF RAIL FLAWS

PARTIAL RAIL CRACKS



# What is Monitored through RailAcoustic® System? -In real-time!-









EXACT LOCATION & VELOCITY OF TRAINS

TRAIN
WHEEL- FLATS

RAIL TEMPERATURE





- Successfully in Operation since December 2018 at Konya – Ankara High Speed Railway Line (250Km/Hr Speed, 90 Km Double Track Line)
- 2<sup>nd</sup> Project in manufacturing & installation phase for total of 37 km long Slab-Track Tunnel Stretch at Ankara Sivas High Speed Railway Line which is in construction now. (Planned completion date: November 2020)
- 4 Offers of RailAcoustic are in evaluation for international and prestigious Railway Project Tenders in US, EU and Asia through the best-known EU Railway Contractors.



## RAILACOUSTIC REFERENCE PROJECTS

THE SYSTEM HAS BEEN APPLIED to ANKARA-KONYA High Speed Line (HSL) in 2018



CONTRACT DATE: 06 April 2018

#### **CONTRACT SCOPE:**

Installation of RailAcoustic – Broken Rail
Detection and Measuring System At 90 Km
Double Track Section of Ankara-Konya
High Speed Train Line + 4 Km Conventional
Single Track Line (In Ankara)

**CONTRACTUAL COMPLETION DATE:** 

02 December 2018

1st Project in Operation since 2018

2<sup>nd</sup> Project – Installation Phase (Planned Commissioning in November 2020)



## ADVANTAGES OF RAILACOUSTIC® TECHNOLOGY



TECHNOLOGICAL COMPARISON MATRIX	Track Circuits	On-Board Ultrasonic Inspection Systems	Ultrasonic Stationary Inspection Systems	Fiberoptic Peripheral Intrusion Detection Systems	RailAcoustic® Acoustic Stationary Inspection System
Detection of FULL RAIL BREAKS	NOT RELIABLE	<b>/</b>	NOT RELIABLE	NOT RELIABLE	<b>\</b>
Detection of PARTIAL RAIL BREAKS	X	<b>/</b>	NOT RELIABLE	NOT RELIABLE	<b>\</b>
DETERMINING THE EXACT LOCATION OF RAIL FLAW	X	<b>/</b>	X	NOT RELIABLE	<b>\</b>
Detection of rail breaks WITHOUT A NEED OF TRAIN PASSING THROUGH THE DEFECTED ZONE	<b>/</b>	X	<b>/</b>	X	<b>\</b>
Detection of LANDSLIDES & FLOODS	X	X	NOT RELIABLE	X	<b>\</b>
TRAIN SPEED MONITORING	X	X	X	<b>/</b>	<b>\</b>
TRAIN MOVEMENT MONITORING	<b>/</b>	X	X	<b>/</b>	<b>\</b>
TRACK TEMPERATURE MONITORING	X	X	X	X	<b>/</b>
FLAT-WHEEL DETECTION	X	X	X	NOT RELIABLE	<b>/</b>
DERAILMENT DETECTION	X	X	NOT RELIABLE	<b>/</b>	<b>\</b>
CONTINUOUS & REAL-TIME MONITORING	<b>/</b>	X	NOT RELIABLE	<b>/</b>	<b>/</b>
RELIABILITY IN BROKEN RAIL DETECTION	X	<b>/</b>	X	X	<b>/</b>
SELF CALIBRATION & ADJUSTMENT	X	<b>/</b>	X	X	<b>/</b>



## SYSTEM COMPONENTS OF RAILACOUSTIC





### **SIGNAL PROCESSING & COMMUNICATION:**

This electrical signal processing, control and communication cabinet is located along the track at up to each 2 Km distance, for housing the electronic boards, power supply and the fiber-optical network communication controller.



### **SIGNAL GENERATOR:**

Acoustic signals are injected into the rails thru this unit. The unit is attached onto the rails without any welds or holes.



## **SIGNAL RECEIVER:**

This signal sensing module is attached to the rail for sensing the acoustic signals generated by acoustic signal generator unit. It first detects processes the received acoustic signal and communicates with the track-side electronic board for additional signal processing and communication.



## SYSTEM COMPONENTS AS APPLIED TO TRACK

















## CONTROL CENTER VIEW HARDWARE & SOFTWARE



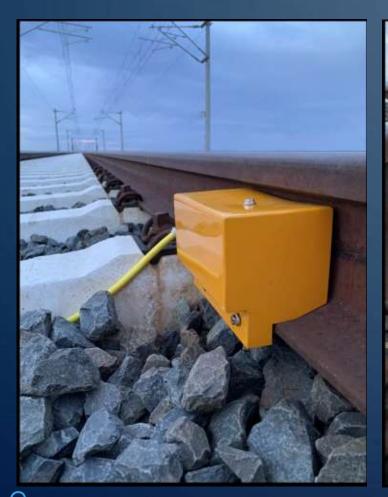






### SYSTEM COMPONENTS AS APPLIED TO TRACK

#### THE SYSTEM HAS BEEN APPLIED to ANKARA-KONYA High Speed Line (HSL) and is in use NOW





#### **TECHNICAL SPEC HIGHLIGHTS:**

- High Speed Train Line and Conventional Line Use,
- Broken Rail Detection Without Need of Train Moving,
- Maximum 2 Km Site Installation Intervals,
- Realtime Monitoring of Tracks From a Remote Control Center,
- Data Storage and Customized Reporting With History Records,
- System Hardware, Software, Installations, Trainings and Warranty Period Service.

RAG and RAR Modules Installed on to the Rails



## SYSTEM COMPONENTS OF RAILACOUSTIC - RASP





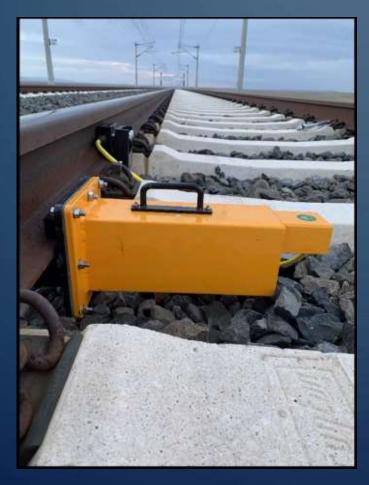
## RAILACOUSTIC SIGNAL PROCESSING UNIT (RASP)

This electrical signal processing, control and communication cabin is located along the track at up to each 2 Kms distance along the track for housing the electronic boards, power supply and the fiberoptical network communication controller.



## SYSTEM COMPONENTS AS APPLIED TO TRACK - RAG

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km Single Line segment on ANKARA-KONYA High Speed Line (HSL) and it is in use NOW



## RAILACOUSTIC GENERATOR (RAG)

Acoustic signals are injected into the rails thru this unit.
 The unit is attached onto the rails without any welds or holes but by only using a specially designed clamp mechanism.



## SYSTEM COMPONENTS OF RAILACOUSTIC - RAR



## RAIL ACOUSTIC RECEIVER (RAR)

• This signal sensing module is attached to the rail for sensing the acoustic signals generated by the RAG100 unit. It first detects and processes the detected acoustic signal and communicates with the track-side electronic board for additional signal processing and communication.



## SYSTEM COMPONENTS AS APPLIED TO TRACK

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km Single Line segment on ANKARA-KONYA High Speed Line (HSL) and it is in use NOW—Open Line View





## SYSTEM COMPONENTS AS APPLIED TO TRACK

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km Single Line segment on ANKARA-KONYA High Speed Line (HSL) and it is in use NOW—In the Tunnel





## CONTROL ROOM VIEW

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km Single Line segment on ANKARA-KONYA High Speed Line and it is in use NOW – Eryaman Alarm Control Center - Operator Terminal View

## **CONTROL CENTER HW & SW (CCSM):**





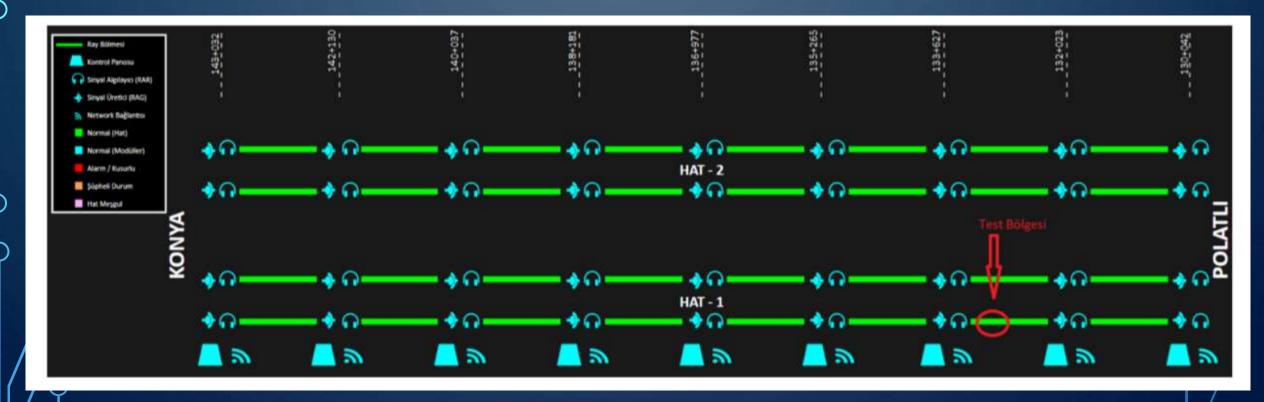




### CONTROL ROOM VIEW

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA
High Speed Line (HSL).

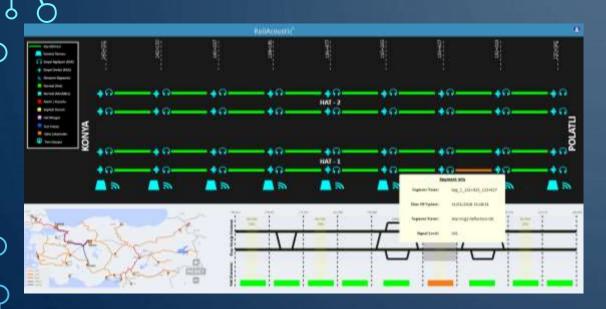
The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.





THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA High Speed Line (HSL).

The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.



#### **TEST NO: 1 - RAIL HEAD PARTIAL CUT TEST**

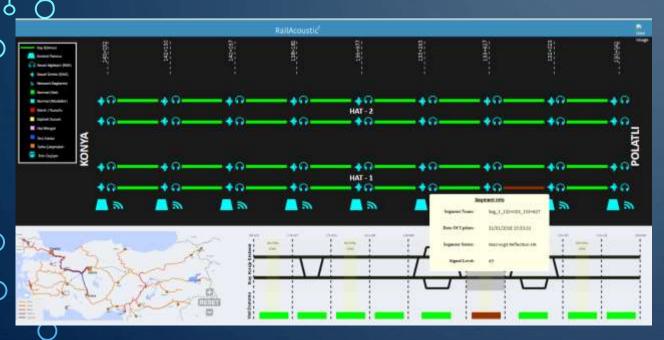
5 cm deep partial cut. A significant change in the received waveform is observed. Reflection signal has identified the rail fracture and its location. Command center computer has registered the fault as 'Level-1 Insignificant Damage' to the rail.





THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA High Speed Line (HSL).

The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.



#### **TEST NO: 2 - RAIL HEAD FULL CUT TEST**

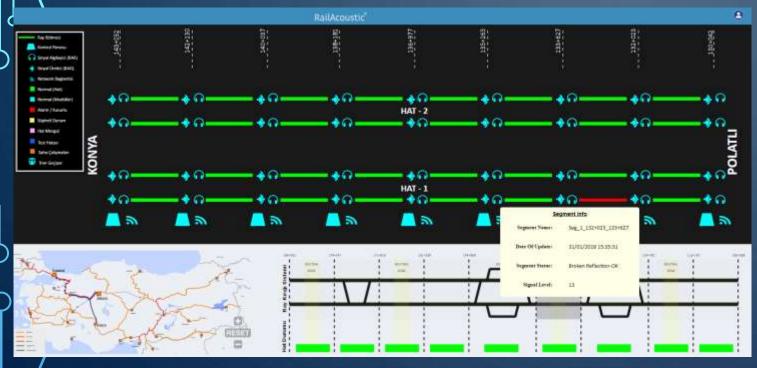
The head of the rail was completely cut and a fracture test was performed. A typical and significant change in the received waveform is observed. Reflected signal has identified the fault and the location. Command center computer has registered the fault as Level-2 Significant Damage' to the rail.





THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA High Speed Line (HSL).

The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.



#### **TEST NO: 3 – RAIL WEB HALF WAY THRU CUT**

The web of the rail was cut in half and a new fracture test was performed. The result of the test showed that the signal shape and signal levels changed significantly. At the end of the test, the system automatically generated Level-3 Significant Damage / Brown Alarm Signal in the form of a critical rail fracture alarm. The damage location has been identified precisely.

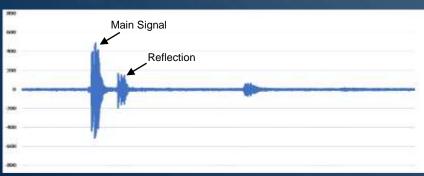




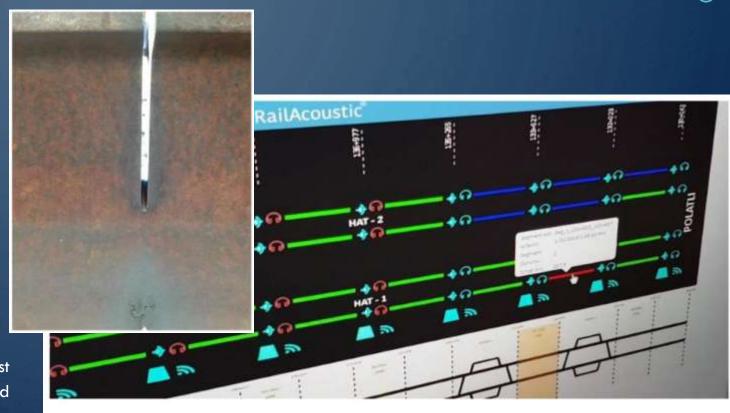
THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA High Speed Line (HSL).

The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.





The web of the rail was cut to the foot and the fracture test was performed. The signal level, shape and reflected component has totally changed. At the end, the system generated a Level-4 Significant Damage / Red Alarm Signal. The location of the damaged rail has been identified precisely.

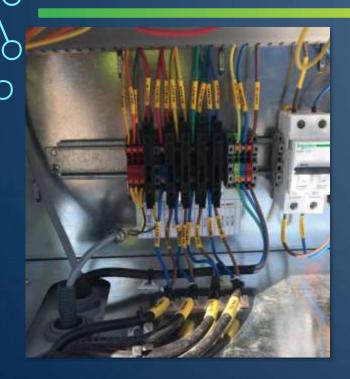


Broken Rail Indication On The Monitoring Screen of Command Center Computer

**TEST NO: 4 – CUT TO THE RAIL FOOT TEST** 



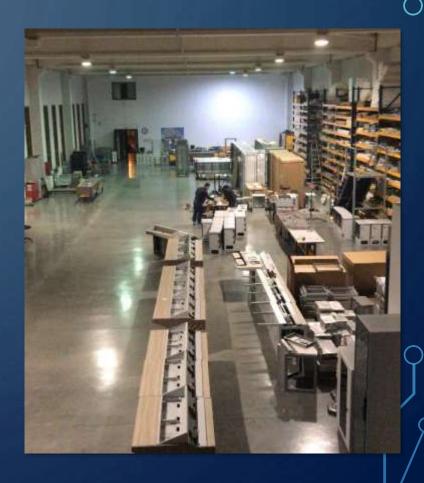
## MANUFACTURING PHASE













## SITE SURVEY BEFORE THE INSTALLATION





## INSTALLATION OF THE SYSTEM













## CENTRAL COMMAND MODULE USER SCREENS



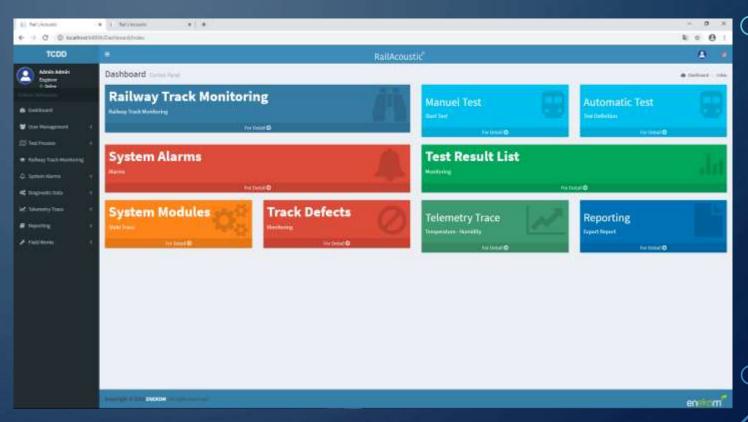
- Dashboard
- Tests & Track ConditionMonitoring
- System Alarms
- Telemetry
- Traffic Monitoring



## DASHBOARD

There are mainly two user screen modules inside the RASP program. Dashboard is one of them and it is the passive user interface and control module. It aims to provide the operator with control, over the command center computer, to enter all relevant data including; commands to operate the system such as start an automatic or a manual test, telemetry data collection commands, test result lists, all reports in regards to the historical system data, system components' diagnostic data, current and historical alarm results, user authorization screens etc.

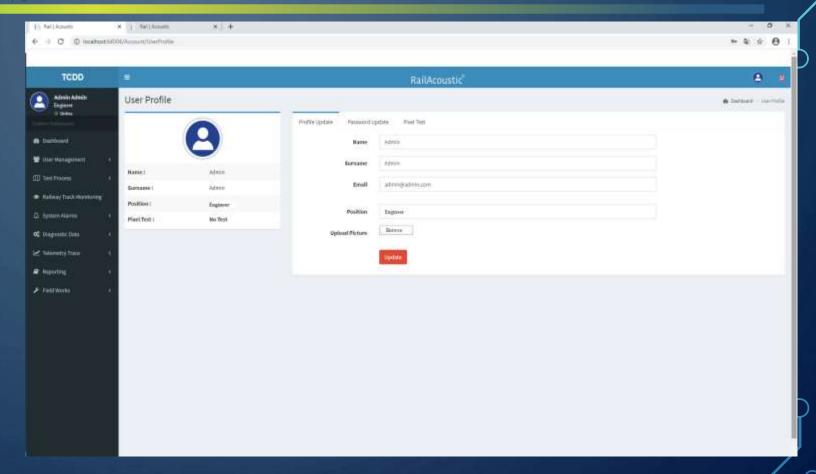
- There are many sub-screens under the dashboard main menu screen, providing access to the operator console functions for further details about the real-time operation and various report generation functions of RailAcoustic system.
- The authorized operator has all the rights to operate the system through this screen. Historical data are only retrieved from the console under outhorized access conditions.





#### **USER MANAGEMENT**

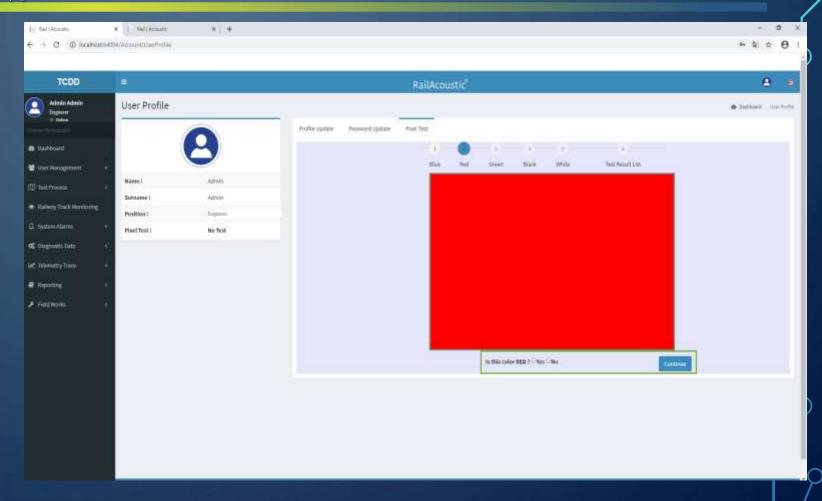
 Operators who have rights to access the dashboard functions in different access levels are defined and identified in 'User Management Screen' module by the system administer.





### **USER MANAGEMENT**

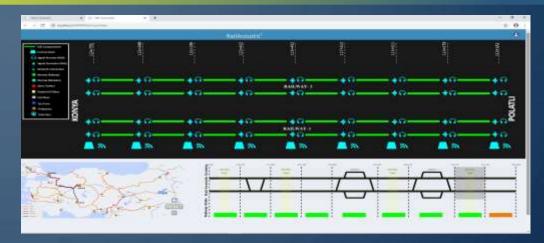
• On the main screen the alarm levels and segments are identified by the colored symbols on the screen. A color identification test was applied to each operator on the entrance to the system.

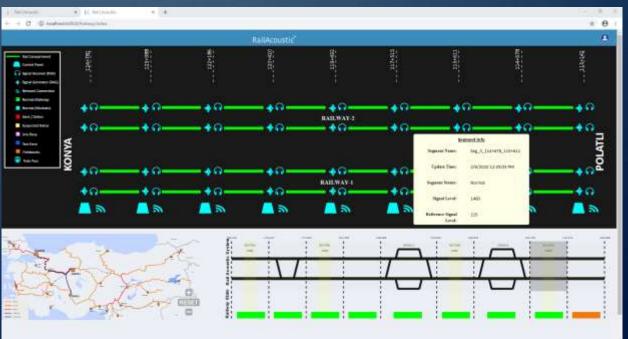




#### TESTS & TRACK CONDITION MONITORING

One of the main RASP screens is Test & Track Monitoring screen which is to show the track condition including system components located on each track segment. Nodes with all system components laid onto the track are indicated on this screen. Track test results, train movements, flat wheels, land slide blocked track segments, system component diagnostic test results are all shown on this screen.

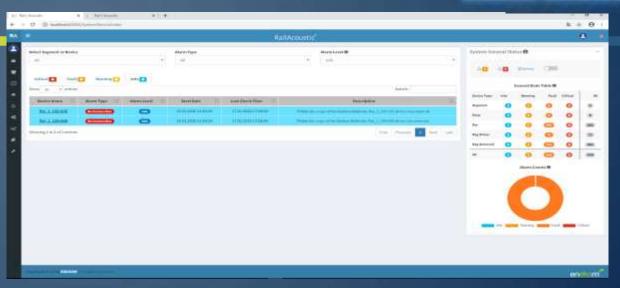


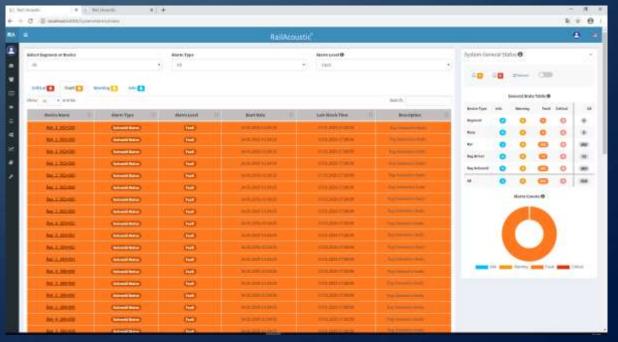




#### SYSTEM ALARMS

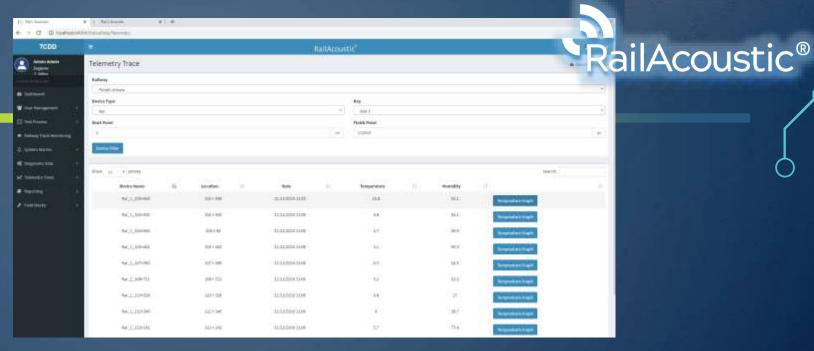
- Alarm screens are essential part of the RASP modules. These screens carry realtime alarm data as well as historical data for all RailAcoustic System components and operations. They are given to the operator in both text and graphical mode. Audio warning option is also available.
- There are a number of operatorcontrolled list features in Alarm Screens, reflecting the status of track and system maintenance and service conditions.
   These lists directly affect the Alarm listings on the screen.

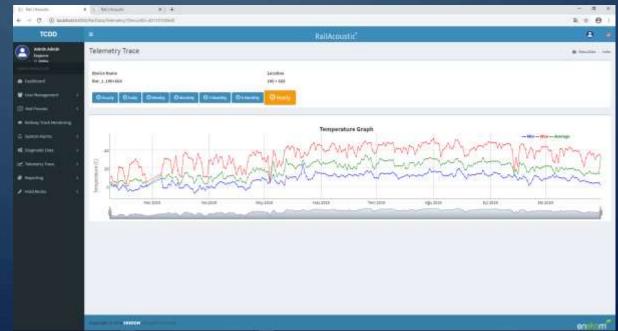




#### **TELEMETRY**

- All nodes measure the rail temperature and outside air temperature and humidity and transmit these data to the remote RASP unit computer. System operators can reach to these telemetry results either at prescheduled times automatically or at any time by pressing a button on the Telemetry Screen.
- Rail temperature and outside the cabin air temperature and relative humidity measurement results are given to the user on the screen under different tabular or graphical format. They can be transferred to outside thru a printer or removable disk, on authorized demand.

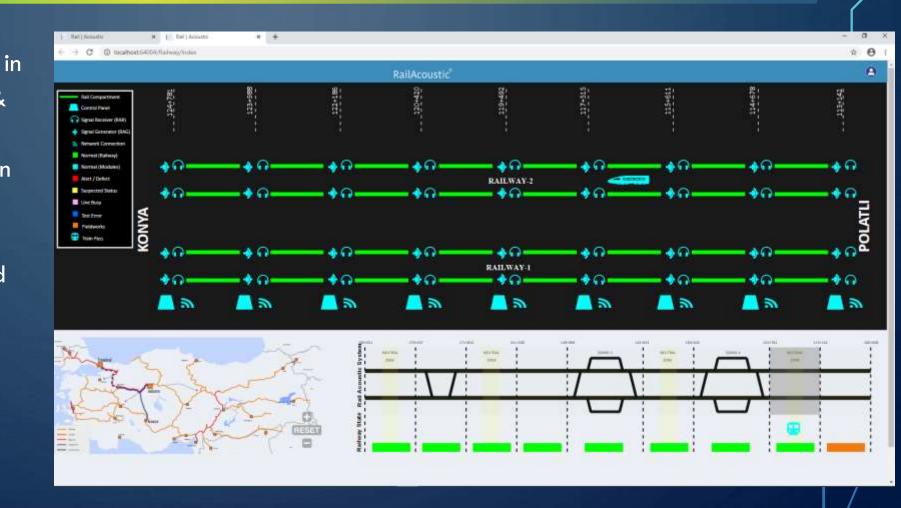






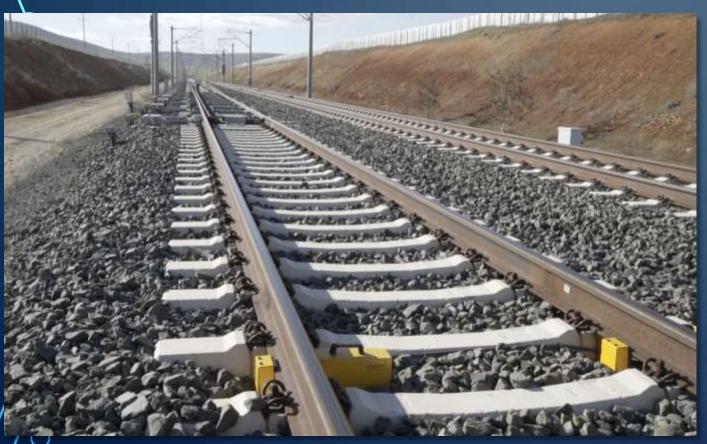
#### TRAFFIC MONITORING

Train traffic monitoring is performed by the system in real-time. The main Test & Track Monitoring Screen also show the moving train traffic on this graphical screen. Moving train speeds are also indicated on this screen. The track elevation conditions and flat-wheel are also monitored by the system components and those conditions are shown on this screen with different color codes.





# RAIL MOUNTED EQUIPMENT MECHANICAL DETAILS



- Acoustic Signal Generator: RAG
- Acoustic Signal Sensor: RAR
- RAG & RAR Mounted on Rail
- RAG & RAR Installation Method

### ACOUSTIC SIGNAL GENERATOR: RAG

• The acoustic signal generator module of the RailAcoustic technology is called RAG (Rail Acoustic Generator). It is connected to the rail with an easy to mount and remove clamp mechanism as shown below. It is electrically driven by the control cabinet located next to the track.



## ACOUSTIC SIGNAL SENSOR: RAR

• The acoustic signal sensor module of RailAcoustic is called RAR (Rail Acoustic Receiver) and it is mounted onto the rails with an easy to mount and remove clamp mechanism as shown below. The sensor unit is connected to the track-side control and communication Cabinet electronically.



# RailAcoustic®

## RAG & RAR MOUNTED ON RAIL

- RAG and RAR modules are mounted onto the rails side-by-side for each up to 2 Km distance as seen below.
- CLICK FOR VIDEO:

https://youtu.be/ERzhGB95b 8s



NEXT GENERATION COMPONENTS







**Energy Ecology Informatics Engineering** 



technologies for a sustainable life

- ERCI EUROPEAN RAILWAY CLUSTERS INNOVATION AWARD 2020
- INVENTOR AND DEVELOPER OF THE TECHNOLOGY
- 8 PATENTS ON THIS AND OTHER R&D PROJECTS REGISTERED LOCALLY AND INTERNATIONALLY
- LOCATED IN METU (Middle East Technical University) TECHNOPOLIS in Ankara
- GOVERNMENT UNIVERSITY INDUSTRY COOPERATION AND CONNECTIONS
- FOCUSED ON OPTIC AND SPECTROMETRIC RAILWAY DETECTION TECHNOLOGIES

# enekom

RailAcoustic®

**Energy Ecology Informatics Engineering** 

Railway Technologies in Acoustic Domain

IKIZLER Building, ZK6 METU Technopolis

Ankara 06800 / TURKEY enekom@enekom.com.tr +90 312 210 15 06

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